

# YBa<sub>2</sub>Cu<sub>3</sub>O<sub>7-δ</sub>X<sub>σ</sub> (X = F and Cl): Highly Active and Durable Catalysts for the Selective Oxidation of Ethane to Ethene

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Received October 21, 1999; accepted March 24, 2000

The catalytic performance and characterization of YBa<sub>2</sub>Cu<sub>3</sub>O<sub>7-δ</sub> and YBa<sub>2</sub>Cu<sub>3</sub>O<sub>7-δ</sub>X<sub>σ</sub> for the oxidative dehydrogenation of ethane (ODE) to ethene have been investigated. Under the reaction conditions of temperature = 680°C, C<sub>2</sub>H<sub>6</sub>/O<sub>2</sub>/N<sub>2</sub> molar ratio = 2/1/3.7, and contact time = 1.67 × 10<sup>-4</sup> h g ml<sup>-1</sup>, YBa<sub>2</sub>Cu<sub>3</sub>O<sub>7-0.21</sub>F<sub>0.16</sub> showed 84.1% C<sub>2</sub>H<sub>6</sub> conversion, 81.8% C<sub>2</sub>H<sub>4</sub> selectivity, and 68.8% C<sub>2</sub>H<sub>4</sub> yield; YBa<sub>2</sub>Cu<sub>3</sub>O<sub>7-0.18</sub>Cl<sub>0.13</sub> showed 92.5% C<sub>2</sub>H<sub>6</sub> conversion, 72.0% C<sub>2</sub>H<sub>4</sub> selectivity, and 66.6% C<sub>2</sub>H<sub>4</sub> yield. The sustainable performance during a period of 40 h on-stream reaction at 680°C demonstrated that the F- and Cl-doped catalysts are durable. X-ray powder diffraction results indicated that the undoped YBa<sub>2</sub>Cu<sub>3</sub>O<sub>7-δ</sub> and halide-doped YBa<sub>2</sub>Cu<sub>3</sub>O<sub>7-δ</sub>X<sub>σ</sub> were of triple-layered oxygen-deficient perovskite-type orthorhombic structure. The results of the X-ray photoelectron spectroscopy, thermal treatment, thermogravimetric analysis, and <sup>18</sup>O<sub>2</sub>-pulsing studies indicated that the incorporation of halide ions into the YBa<sub>2</sub>Cu<sub>3</sub>O<sub>7-δ</sub> lattice enhanced the activity of lattice oxygen. According to the O<sub>2</sub> temperature-programmed desorption and temperature-programmed reduction results, we conclude that the oxygen species desorbed at 610–710°C are active for the selective oxidation of ethane and those desorbed below 610°C are active for the total oxidation of ethane; a suitable oxygen nonstoichiometry and Cu<sup>3+</sup> concentration in YBa<sub>2</sub>Cu<sub>3</sub>O<sub>7-δ</sub>X<sub>σ</sub> are required for the best catalytic performance of the catalysts. © 2000 Academic Press

**Key Words:** ethane selective oxidation; ethene generation; oxidative dehydrogenation; ODE reaction; superconducting material; perovskite-type oxide catalyst; halide-incorporated YBa<sub>2</sub>Cu<sub>3</sub>O<sub>7-δ</sub>.

## INTRODUCTION

In the past decades, the oxidative dehydrogenation of ethane (ODE) to ethene has been investigated extensively and intensively. Many materials have been used as catalysts for this reaction. Among them, the Li<sup>+</sup>-MgO-Cl<sup>-</sup>-based catalyst (1) seems to be the most effective: 75% C<sub>2</sub>H<sub>6</sub> conversion, 77% C<sub>2</sub>H<sub>4</sub> selectivity, and ca. 58% C<sub>2</sub>H<sub>4</sub> yield under the reaction conditions of temperature = 620°C, C<sub>2</sub>H<sub>6</sub>/O<sub>2</sub>/He molar ratio = 1/1/0.62, and contact

time = 1.39 × 10<sup>-3</sup> h g ml<sup>-1</sup>. Although KSr<sub>2</sub>Bi<sub>3</sub>O<sub>4</sub>Cl<sub>6</sub> (2), a layered complex compound, gave a C<sub>2</sub>H<sub>4</sub> yield of ca. 70% at 640°C, the catalyst deteriorated due to Cl leaching. In recent years, many researchers have reported that perovskite-type oxides such as SrCo<sub>0.8</sub>Li<sub>0.2</sub>O<sub>3</sub> (3), SrCo<sub>0.8</sub>Fe<sub>0.2</sub>O<sub>3</sub> and La<sub>0.8</sub>Sr<sub>0.2</sub>CoO<sub>3</sub> (4), CaCo<sub>0.8</sub>Fe<sub>0.2</sub>O<sub>3</sub> (5), and La<sub>0.6</sub>Sr<sub>0.4</sub>Co<sub>0.8</sub>Fe<sub>0.2</sub>O<sub>3</sub> (6) showed moderate catalytic performance for the OCM (oxidative coupling of methane) reaction. More recently, after investigating a series of La<sub>1-x</sub>Sr<sub>x</sub>FeO<sub>3-δ</sub> catalysts, Yi *et al.* (7) reported a C<sub>2</sub>H<sub>6</sub> conversion of 87% and a C<sub>2</sub>H<sub>4</sub> selectivity of 43% and a corresponding C<sub>2</sub>H<sub>4</sub> yield of 37% over a SrFeO<sub>3-δ</sub> catalyst under the reaction conditions: temperature = 650°C, C<sub>2</sub>H<sub>6</sub>/O<sub>2</sub> molar ratio = 1/1, and contact time = 1.43 × 10<sup>-4</sup> h g ml<sup>-1</sup>.

Perovskite materials are known to be active for the total oxidation of carbon monoxide and hydrocarbons (8, 9). The oxygen vacancies and strong redox ability of these compounds play important roles in the catalysis of a complete oxidation reaction. Generally speaking, the higher the oxygen vacancy density and the stronger the redox ability, the better is the performance of the perovskite-type oxide catalyst. Since the discovery of high-*T<sub>c</sub>* superconductor YBa<sub>2</sub>Cu<sub>3</sub>O<sub>7-δ</sub> (10–13), many researchers employed such a material as catalyst for chemical reactions. For example, Hansen *et al.* reported that for the oxidation and ammoxidation of toluene to generate benzaldehyde and benzonitrile, respectively, the selectivity and activity observed over YBa<sub>2</sub>Cu<sub>3</sub>O<sub>6+x</sub> were better than those observed over other oxides such as V<sub>2</sub>O<sub>5</sub> (14). Mizuno *et al.* observed an uptake of NO and CO in large quantities by YBa<sub>2</sub>Cu<sub>3</sub>O<sub>6+x</sub> and believed that the formation of CO<sub>2</sub> and N<sub>2</sub> was due to the interaction of adsorbed CO and NO (15). The good catalytic performance of YBa<sub>2</sub>Cu<sub>3</sub>O<sub>7-δ</sub> for CO oxidation was related to the amount of oxygen sites and electrical conductivity of the catalyst (16). After the synthesis of the fluorinated superconducting YBa<sub>2</sub>Cu<sub>3</sub>O<sub>y</sub>F<sub>2</sub> material (with a *T<sub>c</sub>* as high as 155 K) by Ovshinsky *et al.* (17), Lee and Ng used YBa<sub>2</sub>Cu<sub>2</sub>O<sub>6+x-z</sub>F<sub>z</sub> compounds as catalysts for the partial oxidation of methane and found that the incorporation of F<sup>-</sup> ions enhanced the tendency for the partial oxidation reaction (18). YBa<sub>2</sub>Cu<sub>3</sub>O<sub>7-δ</sub> is of triple-layered

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perovskite structure and is known to have a high density of oxygen vacancies and show strong redox ability. If one could decrease the oxygen vacancy density (thus reducing complete oxidation) and increase the redox ability (thus strengthening selective oxidation) by incorporating  $F^-$  or  $Cl^-$  ions (which have ionic radii similar to that of  $O^{2-}$  ion) to the oxygen vacancies, one would convert these combustion materials to catalysts which are selective for the oxidation of ethane to ethene. Based on this idea, we generated several classes of halide-doped perovskite-type oxide catalysts. In our previous studies, we characterized  $SrFeO_{3-\delta}Cl_\sigma$  (19) and  $La_{1-x}Sr_xFeO_{3-\delta}X_\sigma$  ( $x=0-0.8$ ,  $X=F$  and  $Cl$ ) (20) catalysts which showed good activity and durability for the ODE reaction. In this study, we examined the catalytic performance of perovskite-type halo-oxide  $YBa_2Cu_3O_{7-\delta}X_\sigma$  ( $X=F$  and  $Cl$ ) as well as  $YBa_2Cu_3O_{7-\delta}$  (for comparison purposes) and characterized them by using X-ray diffraction (XRD), X-ray photoelectron spectroscopy (XPS), thermogravimetric analysis (TGA),  $O_2$  temperature-programmed desorption ( $O_2$ -TPD), temperature-programmed reduction (TPR), and pulsing techniques.

### EXPERIMENTAL

The catalysts were prepared from the appropriate amounts of (i)  $Y(NO_3)_3 \cdot 6H_2O$ ,  $Ba(NO_3)_2$ ,  $Cu(NO_3)_2 \cdot 3H_2O$  for  $YBa_2Cu_3O_{7-\delta}$ , (ii)  $Y(NO_3)_3 \cdot 6H_2O$ ,  $Ba(NO_3)_2$ ,  $Cu(NO_3)_2 \cdot 3H_2O$ , and  $CuF_2$  for  $YBa_2Cu_3O_{7-\delta}F_\sigma$ , and (iii)  $Y(NO_3)_3 \cdot 6H_2O$ ,  $Ba(NO_3)_2$ ,  $Cu(NO_3)_2 \cdot 3H_2O$ , and  $CuCl_2 \cdot 2H_2O$  for  $YBa_2Cu_3O_{7-\delta}Cl_\sigma$ . In order to control the amount of  $F^-$  ions in  $YBa_2Cu_3O_{7-\delta}$ ,  $CuF_2$  was employed as a precursor (21) and added according to the amount of  $F^-$  required for  $YBa_2Cu_3O_{7-\delta}F_\sigma$  generation, the remaining amount of copper required was added in the form of  $Cu(NO_3)_2 \cdot 3H_2O$ . The same method was used for the preparation of  $YBa_2Cu_3O_{7-\delta}Cl_\sigma$ . After dissolving these powders in deionized water and mixing with citric acid equimolar to the metals, the solution was kept at  $75^\circ C$  for water evaporation until the solution became viscous. The mixture was then heated at  $85^\circ C$  for 6 h to produce an amorphous material which was then heated in air at  $960^\circ C$  for 12 h. The calcined substance was ground and pressed into disk-shaped pellets. The pellets were sintered at  $960^\circ C$  in air for 12 h and then slowly cooled to room temperature, followed by crushing and sieving into a size range of 80–100 mesh.

The activity measurement was performed at atmospheric pressure with 0.5 g of the catalyst and 5.0 g quartz sand being placed in a fixed-bed quartz microreactor (i.d. = 4 mm). The flow rate was  $14.8 \text{ ml min}^{-1}$  for ethane and  $35.2 \text{ ml min}^{-1}$  for air, giving a contact time of  $1.67 \times 10^{-4} \text{ h g ml}^{-1}$  and a  $C_2H_6/O_2/N_2$  molar ratio of 2/1/3.7. The product mixture ( $C_2H_6$ ,  $C_2H_4$ ,  $CH_4$ ,  $CO$ , and  $CO_2$ ) was determined on

line by gas chromatograph (Shimadzu 8A TCD) with Porapak Q and 5A Molecular Sieve being the columns. For the variation of contact time, the reactant flow rate was changed at a fixed catalyst mass (0.5 g). The balances of carbon and oxygen were estimated to be  $100 \pm 2$  and  $100 \pm 3\%$ , respectively, for every run over the catalysts.

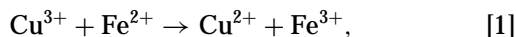
The crystal structures of the catalysts were determined by an X-ray diffractometer (D-MAX, Rigaku) operating at 40 kV and 200 mA using  $CuK\alpha$  radiation. The patterns recorded were referred to the powder diffraction files—PDF-2 Database for the identification of crystal phases. X-ray photoelectron spectroscopy (XPS, Leybold Heraeus-Shenyang SKL-12) was used to determine the O 1s and Cu 2p binding energies of surface oxygen and copper species. Before XPS measurements, the samples were calcined in  $O_2$  (flow rate,  $20 \text{ ml min}^{-1}$ ) at  $800^\circ C$  for 1 h and then cooled in  $O_2$  to room temperature, followed by thermal treatments in He ( $20 \text{ ml min}^{-1}$ ) at the desired temperatures for 1 h and then cooling in He to room temperature. The treated samples were then outgassed in the primary vacuum chamber ( $10^{-5}$  torr) for 0.5 h and then introduced into the ultrahigh vacuum chamber ( $3 \times 10^{-9}$  torr) for recording. The C 1s line at 284.6 eV was taken as a reference for binding energy calibration. The specific surface areas of the catalysts were measured using a Nova 1200 apparatus.

The TGA experiments were carried out on a thermal analyzer (Shimadzu DT-40) containing an electrobalance. The sample (20 mg) was kept in a flow of nitrogen ( $20 \text{ ml min}^{-1}$ ) and heated from room temperature to  $800^\circ C$  at a rate of  $20^\circ C \text{ min}^{-1}$ . Before performing the TGA experiment, the sample was in turn treated in a He flow of  $20 \text{ ml min}^{-1}$  at  $800^\circ C$  for 1 h, evacuated *in situ* at the same temperature for 1 h, purged with  $O_2$  ( $20 \text{ ml min}^{-1}$ ) for 1 h, and cooled in  $O_2$  to room temperature. Such a treatment was to guarantee the complete removal of adsorbed  $CO_2$  and  $H_2O$  from the sample.

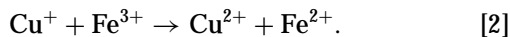
We performed pulse experiments to investigate the reactivity of surface oxygen species. A catalyst sample (0.2 g) was placed in a microreactor and was thermally treated at a desired temperature for 30 min before the pulsing of  $C_2H_6$  or  $C_2H_6/O_2$  (2/1 molar ratio) and the effluent was analyzed online by a mass spectrometer (HP G1800A). In order to confirm the involvement of surface lattice oxygen in the ODE reaction, we treated the sample at a desired temperature in He (flow rate,  $20 \text{ ml min}^{-1}$ ) for 1 h and then kept on pulsing  $^{18}O_2$  at a lower temperature until no observable change of pulse size was detected. After purging with He for 0.5 h, we pulsed  $C_2H_6$  or  $CO$  onto the treated sample and analyzed the effluent compositions. The pulse size was  $65.7 \mu l$  (at  $25^\circ C$ , 1 atm) and He (HKO Co., purity >99.995%) was the carrier gas.

The procedures of  $O_2$ -TPD and TPR experiments as well as halogen content analysis in the catalysts were as those described previously (20, 22).

The oxidation states of copper ions in the superconducting catalysts were determined using a popular titrimetric analysis method based on the oxidation of ferrous ion (23–26)



or the reduction of ferric ion (24)



The sample (ca. 0.2 g) was dissolved in 2.6 M H<sub>3</sub>PO<sub>4</sub> solution containing standard 0.1 M Fe<sup>2+</sup> (Mohr's salt, (NH<sub>4</sub>)<sub>2</sub>Fe(SO<sub>4</sub>)<sub>2</sub>·6H<sub>2</sub>O) solution under an inert (N<sub>2</sub>) atmosphere. The Fe<sup>2+</sup> that remained after the above reaction was titrated with standard 0.017 M potassium dichromate. As for the determination of Cu<sup>+</sup> content, the sample (ca. 0.2 g) was dissolved in 2.6 M H<sub>3</sub>PO<sub>4</sub> solution containing standard 0.1 M Fe<sup>3+</sup>; Fe<sup>3+</sup> was reduced to Fe<sup>2+</sup> via reaction step [2] and the Fe<sup>3+</sup> ions could be determined by titrating the solution against standardized 0.017 M potassium dichromate solution (24). The indicator was sodium 4-diphenylamine sulfonate. The experimental error for the determination of Cu<sup>3+</sup> content is estimated to be ±0.10%.

## RESULTS

### Catalyst Composition and Crystal Structure

Table 1 shows the crystal structures, compositions, and surface areas of YBa<sub>2</sub>Cu<sub>3</sub>O<sub>7-δ</sub> and YBa<sub>2</sub>Cu<sub>3</sub>O<sub>7-δ</sub>X<sub>σ</sub>. According to the PDF-2 data (No. 39-486), we deduce that these three catalysts are of orthorhombic structure. The results of Cu<sup>+</sup> titration analysis indicated the absence of Cu<sup>+</sup> ions in these catalysts. According to the contents of halogen, Cu<sup>3+</sup> and Cu<sup>2+</sup> as well as assuming electroneutrality, the δ value was estimated to be 0.28 for YBa<sub>2</sub>Cu<sub>3</sub>O<sub>7-δ</sub>; for the five YBa<sub>2</sub>Cu<sub>3</sub>O<sub>7-δ</sub>F<sub>σ</sub> catalysts studied, the δ and σ values were 0.27 and 0.10, 0.24 and 0.13, 0.21 and 0.16, 0.18 and 0.19, 0.18 and 0.22, respectively. As for YBa<sub>2</sub>Cu<sub>3</sub>O<sub>7-δ</sub>Cl<sub>σ</sub>, the δ and σ values were 0.18 and 0.13. The incorporation of F<sup>-</sup> and Cl<sup>-</sup> ions in the YBa<sub>2</sub>Cu<sub>3</sub>O<sub>7-δ</sub> lattice did not in-

duce any significant decrease in surface area. After 40 h of on-stream reaction, there was little change in F or Cl content. From Table 1, one can also observe that the inclusion of halide ions in YBa<sub>2</sub>Cu<sub>3</sub>O<sub>7-δ</sub> caused the Cu<sup>3+</sup> content to increase and the nonstoichiometric oxygen, i.e., oxygen vacancy density, to decrease.

### Catalytic Performance

In a blank experiment, 5.0 g of quartz sand gave a C<sub>2</sub>H<sub>6</sub> conversion of 7.6%, a C<sub>2</sub>H<sub>4</sub> selectivity of 89.2%, and a C<sub>2</sub>H<sub>4</sub> yield of 6.8% at 680°C. It indicates that quartz sand is poor in catalytic activity. Figure 1 shows the catalytic performance of YBa<sub>2</sub>Cu<sub>3</sub>O<sub>7-0.28</sub>, YBa<sub>2</sub>Cu<sub>3</sub>O<sub>7-δ</sub>F<sub>σ</sub>, and YBa<sub>2</sub>Cu<sub>3</sub>O<sub>7-0.18</sub>Cl<sub>0.13</sub>. Over the YBa<sub>2</sub>Cu<sub>3</sub>O<sub>7-0.28</sub> catalyst (Fig. 1(I)), with the rise in temperature from 500 to 680°C, C<sub>2</sub>H<sub>6</sub> conversion, C<sub>2</sub>H<sub>4</sub> selectivity, and C<sub>2</sub>H<sub>4</sub> yield increased from 18.2, 12.2, and 2.2% to 45.4, 42.7, and 19.4%, respectively; CO<sub>x</sub> selectivity decreased from 87.8 to 55.5%; O<sub>2</sub> conversion reached 100% at 640°C; CH<sub>4</sub> selectivities were less than 2% within the temperature range studied. Over YBa<sub>2</sub>Cu<sub>3</sub>O<sub>7-δ</sub>F<sub>σ</sub> (Figs. 1(IIa–e)), with the increase in temperature, C<sub>2</sub>H<sub>6</sub> and O<sub>2</sub> conversions, CH<sub>4</sub> selectivity, and C<sub>2</sub>H<sub>4</sub> yield increased; C<sub>2</sub>H<sub>4</sub> selectivity reached a maximum value at 660°C, whereas CO<sub>x</sub> selectivity came to a minimum value. Table 2 shows the performance of the YBa<sub>2</sub>Cu<sub>3</sub>O<sub>7-δ</sub>F<sub>σ</sub> catalysts at 660°C. Among the five F-doped catalysts, YBa<sub>2</sub>Cu<sub>3</sub>O<sub>7-0.21</sub>F<sub>0.16</sub> showed the best performance; at 660°C, C<sub>2</sub>H<sub>6</sub> conversion, C<sub>2</sub>H<sub>4</sub> selectivity, and C<sub>2</sub>H<sub>4</sub> yield were 82.2, 82.3, and 67.7%, respectively. Over the YBa<sub>2</sub>Cu<sub>3</sub>O<sub>7-0.18</sub>F<sub>0.13</sub> catalyst (Fig. 1(III)), with the rise in temperature from 500 to 680°C, C<sub>2</sub>H<sub>6</sub> and O<sub>2</sub> conversions, C<sub>2</sub>H<sub>4</sub> yield, and CH<sub>4</sub> selectivity augmented from 7.7, 28.1, 4.0, and 0%, respectively, to 92.5, 96.8, 66.6, and 5.5%; C<sub>2</sub>H<sub>4</sub> selectivity reached a maximum value of 73.8% at 660°C; CO<sub>x</sub> selectivity decreased from 47.8 to 22.5%; at 680°C, C<sub>2</sub>H<sub>4</sub> yield reached a maximum value of 66.6%. Compared to the undoped catalyst, the halide-doped catalysts showed much higher C<sub>2</sub>H<sub>4</sub> selectivities at lower C<sub>2</sub>H<sub>6</sub> conversion (<ca. 30%) levels (Figs. 1(I, IIc, and III)).

TABLE 1

Crystal Structures, Compositions, and Surface Areas of YBa<sub>2</sub>Cu<sub>3</sub>O<sub>7-δ</sub> and YBa<sub>2</sub>Cu<sub>3</sub>O<sub>7-δ</sub>X<sub>σ</sub> Catalysts

Catalyst	Crystal phase	X Content (wt%)	Cu <sup>3+</sup> (mol%)	Cu <sup>2+</sup> (mol%)	δ	σ	Nonstoichiometric oxygen (mol)	Surface area (m <sup>2</sup> g <sup>-1</sup> )
YBa <sub>2</sub> Cu <sub>3</sub> O <sub>7-δ</sub>	Orthorhombic	—	23.9	76.1	0.28	—	0.28	1.62
YBa <sub>2</sub> Cu <sub>3</sub> O <sub>7-δ</sub> F <sub>σ</sub>	Orthorhombic	0.29	24.4	75.6	0.27	0.10	0.17	1.60
	Orthorhombic	0.37	25.2	74.8	0.24	0.13	0.11	1.58
	Orthorhombic	0.46(0.45) <sup>a</sup>	26.4	73.6	0.21	0.16	0.05	1.57
	Orthorhombic	0.54	27.4	72.6	0.18	0.19	0	1.56
	Orthorhombic	0.63	28.6	71.4	0.18	0.22	0	1.54
YBa <sub>2</sub> Cu <sub>3</sub> O <sub>7-δ</sub> Cl <sub>σ</sub>	Orthorhombic	0.69(0.67) <sup>a</sup>	27.2	72.8	0.18	0.13	0.05	1.59

<sup>a</sup> After 40 h of on-stream ODE reaction.

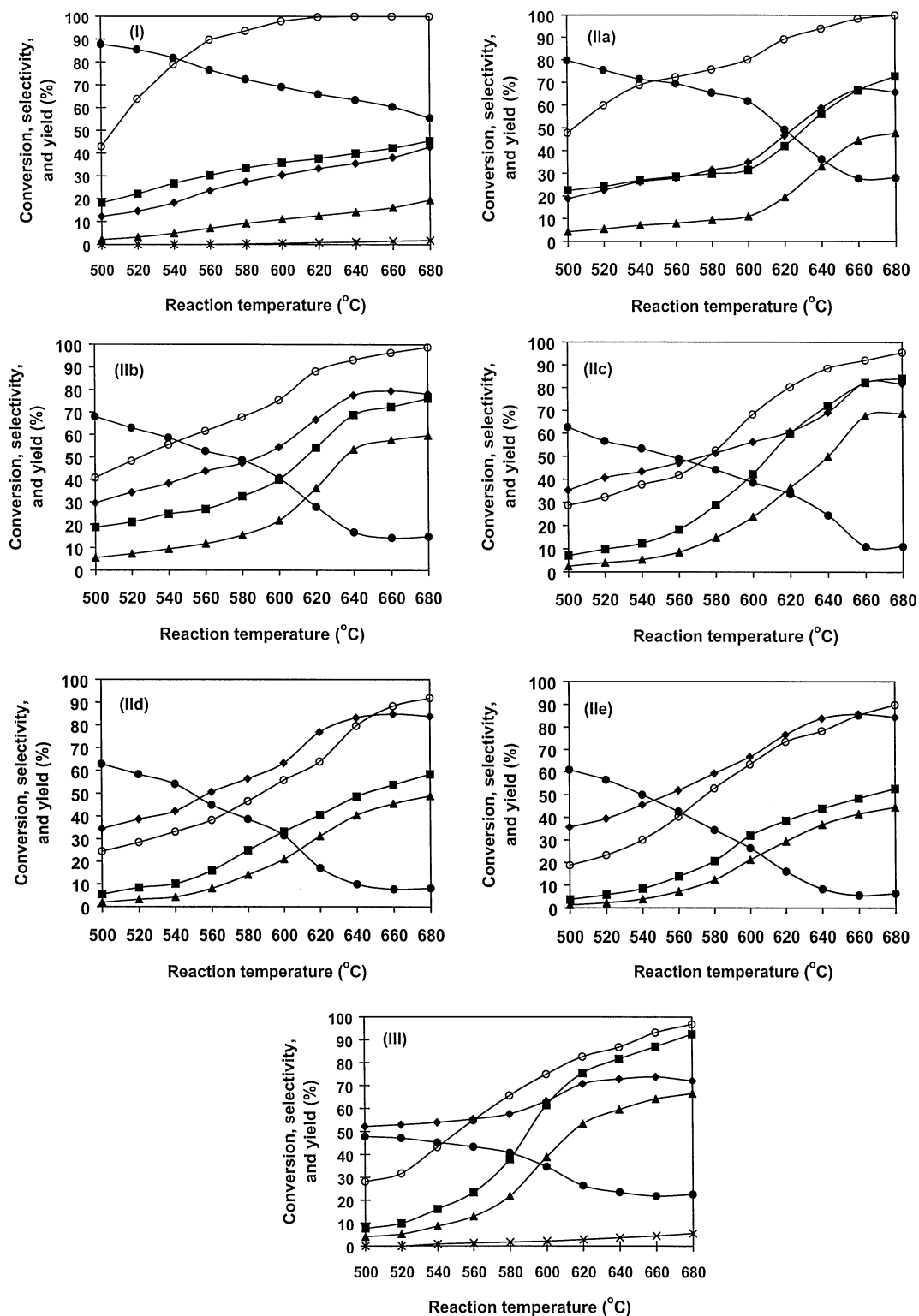


FIG. 1. Catalytic performance of (I) YBa<sub>2</sub>Cu<sub>3</sub>O<sub>7-0.28</sub>, (IIa) YBa<sub>2</sub>Cu<sub>3</sub>O<sub>7-0.27</sub>F<sub>0.10</sub>, (IIb) YBa<sub>2</sub>Cu<sub>3</sub>O<sub>7-0.24</sub>F<sub>0.13</sub>, (IIc) YBa<sub>2</sub>Cu<sub>3</sub>O<sub>7-0.21</sub>F<sub>0.16</sub>, (IId) YBa<sub>2</sub>Cu<sub>3</sub>O<sub>7-0.18</sub>F<sub>0.19</sub>, (IIe) YBa<sub>2</sub>Cu<sub>3</sub>O<sub>7-0.18</sub>F<sub>0.22</sub>, and (III) YBa<sub>2</sub>Cu<sub>3</sub>O<sub>7-0.18</sub>Cl<sub>0.13</sub> as related to reaction temperature. (■) C<sub>2</sub>H<sub>6</sub> conversion, (◆) C<sub>2</sub>H<sub>4</sub> selectivity, (▲) C<sub>2</sub>H<sub>4</sub> yield, (○) O<sub>2</sub> conversion, (●) CO<sub>x</sub> (CO + CO<sub>2</sub>) selectivity, and (X) CH<sub>4</sub> selectivity.

TABLE 2

Catalytic Performance of the  $\text{YBa}_2\text{Cu}_3\text{O}_{7-\delta}\text{F}_\sigma$  Catalysts at  $660^\circ\text{C}$  and  $1.67 \times 10^{-4} \text{ h g ml}^{-1}$ 

Catalyst	Conversion (%)		Selectivity (%)	Yield (%)	Rate of $\text{C}_2\text{H}_6$ reaction
	$\text{C}_2\text{H}_6$	$\text{O}_2$	$\text{C}_2\text{H}_4$	$\text{C}_2\text{H}_4$	( $10^{19}$ molecules $\text{m}^{-2} \text{s}^{-1}$ )
$\text{YBa}_2\text{Cu}_3\text{O}_{7-0.27}\text{F}_{0.10}$	66.5	98.4	66.8	44.4	0.081
$\text{YBa}_2\text{Cu}_3\text{O}_{7-0.24}\text{F}_{0.13}$	72.4	96.4	79.5	57.6	0.089
$\text{YBa}_2\text{Cu}_3\text{O}_{7-0.21}\text{F}_{0.16}$	82.2	92.1	82.3	67.7	0.102
$\text{YBa}_2\text{Cu}_3\text{O}_{7-0.18}\text{F}_{0.19}$	53.7	88.2	84.7	45.5	0.067
$\text{YBa}_2\text{Cu}_3\text{O}_{7-0.18}\text{F}_{0.22}$	48.4	85.2	85.7	41.5	0.061

Figure 2 shows the catalytic performance of  $\text{YBa}_2\text{Cu}_3\text{O}_{7-0.21}\text{F}_{0.16}$  and  $\text{YBa}_2\text{Cu}_3\text{O}_{7-0.18}\text{Cl}_{0.13}$  at  $680^\circ\text{C}$  as a function of on-stream reaction time. It is apparent that the performances of the two catalysts were rather stable. In other words, they were durable within a period of 40 h.

The catalytic performance of  $\text{YBa}_2\text{Cu}_3\text{O}_{7-0.21}\text{F}_{0.16}$  and  $\text{YBa}_2\text{Cu}_3\text{O}_{7-0.18}\text{Cl}_{0.13}$  as related to contact time at  $680^\circ\text{C}$  is shown in Fig. 3. With the rise in contact time from  $0.63 \times 10^{-4}$  to  $2.50 \times 10^{-4} \text{ h g ml}^{-1}$  over the F-doped catalyst (Fig. 3a),  $\text{C}_2\text{H}_6$  and  $\text{O}_2$  conversions and  $\text{CO}_x$  selectivity increased from 51.7, 70.7, and 5.8% to 87.8, 98.8, and 16.4%, respectively;  $\text{C}_2\text{H}_4$  selectivity decreased from 87.2 to 75.9%, whereas  $\text{C}_2\text{H}_4$  yield reached a maximum value of 68.8% at a contact time of  $1.67 \times 10^{-4} \text{ h g ml}^{-1}$ . Over

the Cl-doped catalyst (Fig. 3b),  $\text{C}_2\text{H}_6$  and  $\text{O}_2$  conversions and  $\text{CO}_x$  selectivity increased from 61.6, 73.4, and 14.3% to 94.4, 98.2, and 24.8%, respectively;  $\text{C}_2\text{H}_4$  selectivity decreased from 80.2 to 70.1% whereas  $\text{C}_2\text{H}_4$  yield reached a maximum value of 67.6% at a contact time of  $1.25 \times 10^{-4} \text{ h g ml}^{-1}$ . Similar results were obtained when the two catalysts were well dispersed in quartz sand.

#### XPS, TGA, $\text{C}_2\text{H}_6^-$ , and $\text{C}_2\text{H}_6/\text{O}_2$ -Pulsing Studies

The XPS spectra of  $\text{Cu } 2p$  for  $\text{YBa}_2\text{Cu}_3\text{O}_{7-0.28}$ ,  $\text{YBa}_2\text{Cu}_3\text{O}_{7-0.21}\text{F}_{0.16}$ , and  $\text{YBa}_2\text{Cu}_3\text{O}_{7-0.18}\text{Cl}_{0.13}$  exhibited

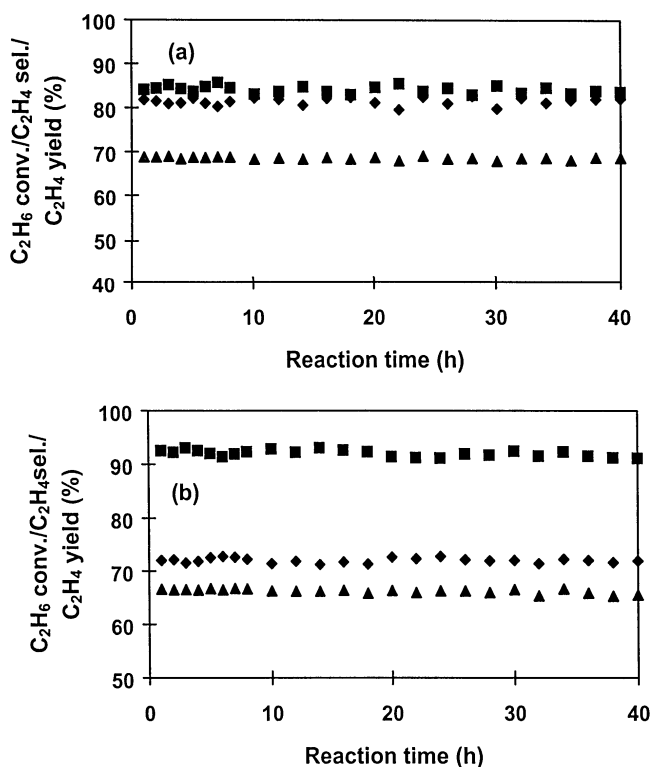


FIG. 2. Catalytic performance of (a)  $\text{YBa}_2\text{Cu}_3\text{O}_{7-0.21}\text{F}_{0.16}$  and (b)  $\text{YBa}_2\text{Cu}_3\text{O}_{7-0.18}\text{Cl}_{0.13}$  as a function of reaction time at  $680^\circ\text{C}$ . (■)  $\text{C}_2\text{H}_6$  conversion, (◆)  $\text{C}_2\text{H}_4$  selectivity, and (▲)  $\text{C}_2\text{H}_4$  yield.

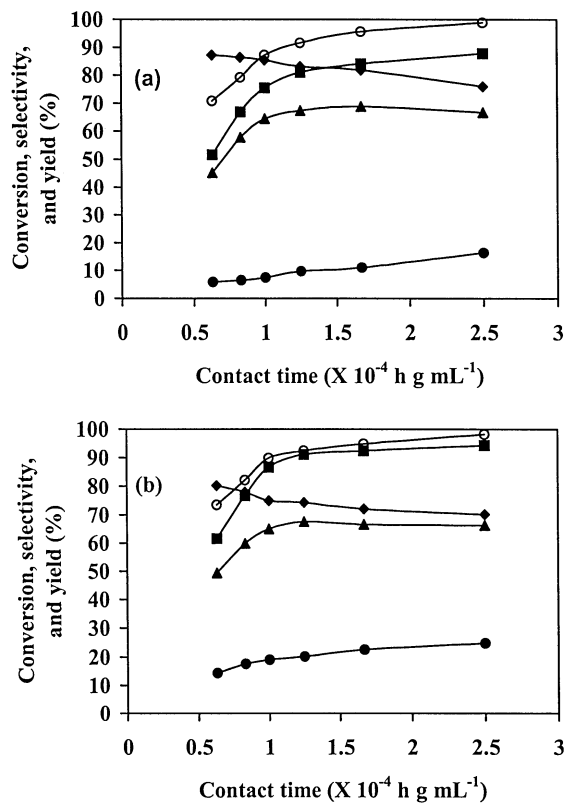


FIG. 3. Catalytic performance of (a)  $\text{YBa}_2\text{Cu}_3\text{O}_{7-0.21}\text{F}_{0.16}$  and (b)  $\text{YBa}_2\text{Cu}_3\text{O}_{7-0.18}\text{Cl}_{0.13}$  as related to contact time at  $680^\circ\text{C}$ . (■)  $\text{C}_2\text{H}_6$  conversion, (◆)  $\text{C}_2\text{H}_4$  selectivity, (▲)  $\text{C}_2\text{H}_4$  yield, (○)  $\text{O}_2$  conversion, and (●)  $\text{CO}_x$  selectivity.

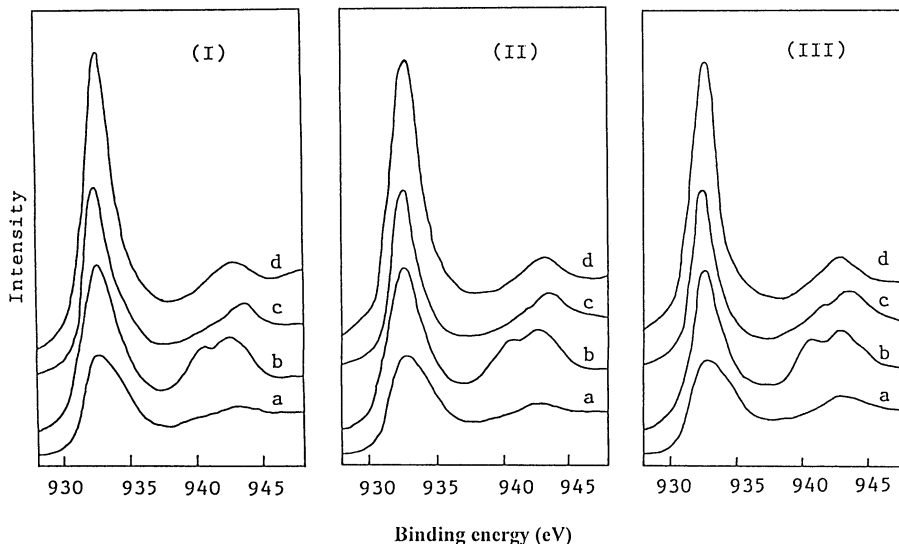


FIG. 4. Cu  $2p_{3/2}$  XPS spectra of (I)  $\text{YBa}_2\text{Cu}_3\text{O}_{7-0.28}$ , (II)  $\text{YBa}_2\text{Cu}_3\text{O}_{7-0.21}\text{F}_{0.16}$ , and (III)  $\text{YBa}_2\text{Cu}_3\text{O}_{7-0.18}\text{Cl}_{0.13}$  after treatment in air (a) at 25°C, (b) at 480°C for  $\text{YBa}_2\text{Cu}_3\text{O}_{7-0.28}$ , 510°C for  $\text{YBa}_2\text{Cu}_3\text{O}_{7-0.21}\text{F}_{0.16}$ , and 500°C for  $\text{YBa}_2\text{Cu}_3\text{O}_{7-0.18}\text{Cl}_{0.13}$ , (c) at 610°C, and (d) 710°C.

two main peaks corresponding to the  $2p_{1/2}$  and  $2p_{3/2}$  levels and shake-up satellites were observed about 10 eV from the main peaks. Figure 4 shows the Cu  $2p_{3/2}$  spectra of the samples that had been heated at various temperatures. One can observe that the feature of the shake-up satellite became the most apparent at a heating temperature of 480°C for  $\text{YBa}_2\text{Cu}_3\text{O}_{7-0.28}$ , 510°C for  $\text{YBa}_2\text{Cu}_3\text{O}_{7-0.21}\text{F}_{0.16}$ , and 500°C for  $\text{YBa}_2\text{Cu}_3\text{O}_{7-0.18}\text{Cl}_{0.13}$ . Among the three catalysts, with the rise in temperature, the satellite signal intensity decreased in the order of  $\text{YBa}_2\text{Cu}_3\text{O}_{7-0.21}\text{F}_{0.16} > \text{YBa}_2\text{Cu}_3\text{O}_{7-0.18}\text{Cl}_{0.13} \gg \text{YBa}_2\text{Cu}_3\text{O}_{7-0.28}$ ; the Cu  $2p_{3/2}$  binding energy increased in the sequence of  $\text{YBa}_2\text{Cu}_3\text{O}_{7-0.21}\text{F}_{0.16} < \text{YBa}_2\text{Cu}_3\text{O}_{7-0.18}\text{Cl}_{0.13} < \text{YBa}_2\text{Cu}_3\text{O}_{7-0.28}$ .

The O 1s XPS spectra of  $\text{YBa}_2\text{Cu}_3\text{O}_{7-0.28}$ ,  $\text{YBa}_2\text{Cu}_3\text{O}_{7-0.21}\text{F}_{0.16}$ , and  $\text{YBa}_2\text{Cu}_3\text{O}_{7-0.18}\text{Cl}_{0.13}$  after being heated at various temperatures are shown in Fig. 5. For  $\text{YBa}_2\text{Cu}_3\text{O}_{7-0.28}$  (Fig. 5(I)), the O 1s spectrum at 25°C exhibited three components *r*, *s*, and *t*, at binding energies 533.0, 531.2, and 528.4 eV, corresponding to dioxygen or carbonate, monooxygen, and lattice oxygen species (27). The intensity ratio of these three peaks was estimated to be ca. 1/2/1. Apparently, such an intensity ratio and the peak positions of the three components changed with the rise in treatment temperature. The intensities of *r* and *s* decreased whereas the intensity of *t* increased. The *r* component disappeared at 500°C and above 610°C, the

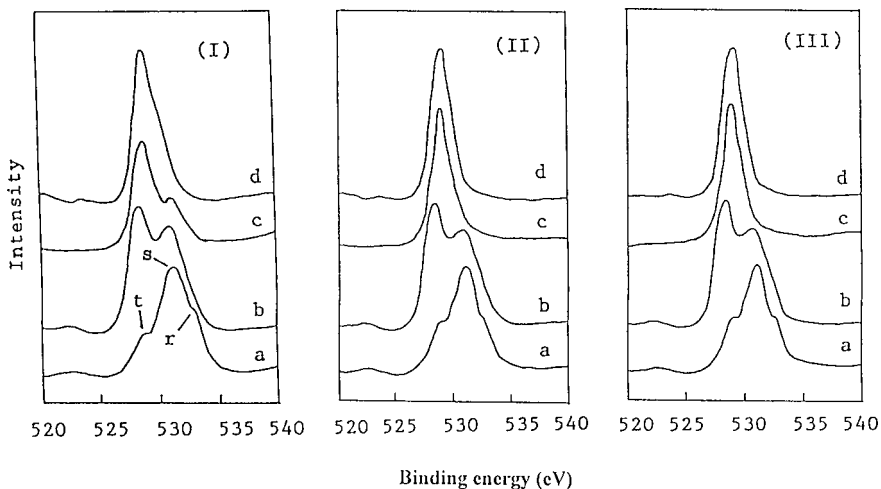


FIG. 5. O 1s XPS spectra of (I)  $\text{YBa}_2\text{Cu}_3\text{O}_{7-0.28}$ , (II)  $\text{YBa}_2\text{Cu}_3\text{O}_{7-0.21}\text{F}_{0.16}$ , and (III)  $\text{YBa}_2\text{Cu}_3\text{O}_{7-0.18}\text{Cl}_{0.13}$  after treatment in air: (a) at 25°C, (b) at 480°C for  $\text{YBa}_2\text{Cu}_3\text{O}_{7-0.28}$ , 510°C for  $\text{YBa}_2\text{Cu}_3\text{O}_{7-0.21}\text{F}_{0.16}$ , and 500°C for  $\text{YBa}_2\text{Cu}_3\text{O}_{7-0.18}\text{Cl}_{0.13}$ , (c) at 610°C, and (d) at 710°C.

TABLE 3

TGA Results of  $\text{YBa}_2\text{Cu}_3\text{O}_{7-\delta}$  and  $\text{YBa}_2\text{Cu}_3\text{O}_{7-\delta}\text{X}_\sigma$  Catalysts

Catalyst	Weight loss (wt%)		Weight loss (wt%) <sup>a</sup>	
	<610°C	610–800°C	<610°C	610–800°C
$\text{YBa}_2\text{Cu}_3\text{O}_{7-0.28}$	0.74	0.19	0.68	0.54
$\text{YBa}_2\text{Cu}_3\text{O}_{7-0.27}\text{F}_{0.10}$	0.44	0.36	0.41	0.56
$\text{YBa}_2\text{Cu}_3\text{O}_{7-0.24}\text{F}_{0.13}$	0.30	0.44	0.27	0.63
$\text{YBa}_2\text{Cu}_3\text{O}_{7-0.21}\text{F}_{0.16}$	0.15	0.56	0.12	0.70
$\text{YBa}_2\text{Cu}_3\text{O}_{7-0.18}\text{F}_{0.19}$	0.07	0.63	0	0.76
$\text{YBa}_2\text{Cu}_3\text{O}_{7-0.18}\text{F}_{0.22}$	0.03	0.68	0	0.77
$\text{YBa}_2\text{Cu}_3\text{O}_{7-0.18}\text{Cl}_{0.13}$	0.14	0.53	0.12	0.77

<sup>a</sup> Calculations based on the desorption of the oxygen adsorbed at oxygen vacancies below 610°C ( $2\text{Cu}^{3+} + 2\text{O}_{\text{vacancy}}^- \rightarrow 2\text{Cu}^{2+} + \text{O}_2$ ) and the desorption due to partial  $\text{Cu}^{3+}$  reduction between 610 and 800°C ( $2\text{Cu}^{3+} + \text{O}_{\text{lattice}}^{2-} \rightarrow 2\text{Cu}^{2+} + 1/2\text{O}_2$ ).

intensity of the *t* component became larger than that of the *s* component. With the rise in treatment temperature, the position of *s* shifted to higher binding energy. For the F- and Cl-doped catalysts (Figs. 5(II, III)), the peak at ca. 533.2 eV binding energy decreased in intensity with the rise in treatment temperature and disappeared completely at and above 710°C, whereas the peaks at ca. 529.4 eV for the F-doped sample and at ca. 529.1 eV for the Cl-doped sample intensified and shifted to higher binding energies. The corresponding O 1s binding energy of  $\text{YBa}_2\text{Cu}_3\text{O}_{7-0.21}\text{F}_{0.16}$  (ca. 530.1 eV) was slightly higher than that of  $\text{YBa}_2\text{Cu}_3\text{O}_{7-0.18}\text{Cl}_{0.13}$  (ca. 529.7 eV) at 710°C.

The TGA results obtained over  $\text{YBa}_2\text{Cu}_3\text{O}_{7-0.28}$  and  $\text{YBa}_2\text{Cu}_3\text{O}_{7-\delta}\text{X}_\sigma$  are listed in Table 3. There were weight losses below 610°C and between 610 and 710°C. The weight loss below 610°C was due to the desorption of oxygen located at oxygen vacancies and that between 610 and 710°C due to the reduction of a certain amount of  $\text{Cu}^{3+}$

to  $\text{Cu}^{2+}$ . Compared to the theoretically calculated values, the weight losses below 610°C were rather similar whereas those between 610 and 710°C were less. Below 610°C,  $\text{YBa}_2\text{Cu}_3\text{O}_{7-0.28}$  showed the largest weight loss (0.65%), whereas between 610 and 710°C, the undoped catalyst showed a loss much smaller than the theoretical value of partial  $\text{Cu}^{3+}$  reduction. With the rise in F content in the F-doped catalysts, the weight loss below 610°C decreased but that between 610 and 710°C increased.

Table 4 shows the changes of  $\text{Cu}^{3+}$  contents in  $\text{YBa}_2\text{Cu}_3\text{O}_{7-0.28}$ ,  $\text{YBa}_2\text{Cu}_3\text{O}_{7-0.21}\text{F}_{0.16}$ , and  $\text{YBa}_2\text{Cu}_3\text{O}_{7-0.18}\text{Cl}_{0.13}$  after the samples were heated in He at various temperatures. With the increase in treatment temperature from 610 to 710°C, there was significant decrease in the  $\text{Cu}^{3+}$  content. The exposure of the thermally treated samples to an oxygen flow at the same temperature would result in the restoration of the  $\text{Cu}^{3+}$  contents. The weight losses calculated according to the changes in  $\text{Cu}^{3+}$  ion contents are rather close to those observed between 610 and 710°C in the TGA experiments. Furthermore, after heat treatment at 710°C, the halide content in each of the three catalysts was rather similar to that of the fresh catalyst. It indicates that there was no significant halogen leaching during the course of calcination at 710°C.

Table 5 shows the  $\text{C}_2\text{H}_6$  conversions and  $\text{C}_2\text{H}_4$  selectivities observed when the thermally treated  $\text{YBa}_2\text{Cu}_3\text{O}_{7-0.28}$ ,  $\text{YBa}_2\text{Cu}_3\text{O}_{7-0.21}\text{F}_{0.16}$ , and  $\text{YBa}_2\text{Cu}_3\text{O}_{7-0.18}\text{Cl}_{0.13}$  samples were exposed, respectively, to  $\text{C}_2\text{H}_6$  or  $\text{C}_2\text{H}_6/\text{O}_2$  (molar ratio = 2/1) pulses at a temperature similar to that of thermal treatment. In the case of pulsing  $\text{C}_2\text{H}_6$ , with the rise in treatment temperature from 500 to 710°C,  $\text{C}_2\text{H}_6$  conversions and  $\text{C}_2\text{H}_4$  selectivities increased significantly over the three catalysts; at 710°C, the  $\text{C}_2\text{H}_6$  conversion and  $\text{C}_2\text{H}_4$  selectivity were, respectively, 56.2 and 63.1% over  $\text{YBa}_2\text{Cu}_3\text{O}_{7-0.28}$ , 86.4 and 79.1% over  $\text{YBa}_2\text{Cu}_3\text{O}_{7-0.21}\text{F}_{0.16}$ , and 94.2 and 74.6% over  $\text{YBa}_2\text{Cu}_3\text{O}_{7-0.18}\text{Cl}_{0.13}$ . If the

TABLE 4

The Changes of  $\text{Cu}^{3+}$  Contents in  $\text{YBa}_2\text{Cu}_3\text{O}_{7-0.28}$ ,  $\text{YBa}_2\text{Cu}_3\text{O}_{7-0.21}\text{F}_{0.16}$ , and  $\text{YBa}_2\text{Cu}_3\text{O}_{7-0.18}\text{Cl}_{0.13}$  after Thermal Treatments in He at Temperatures Corresponding to the Oxygen Desorptions Illustrated in Fig. 6

Catalyst	$\text{Cu}^{3+}$ Content (mol%)		Halide content (wt%) <sup>a</sup>	Weight loss (wt%) <sup>b</sup>	
	610°C	710°C	710°C	<610°C	610–710°C
$\text{YBa}_2\text{Cu}_3\text{O}_{7-0.28}$	14.7 (23.8) <sup>c</sup>	9.2 (23.5)	—	0.66	0.20
$\text{YBa}_2\text{Cu}_3\text{O}_{7-0.21}\text{F}_{0.16}$	24.9 (29.0)	9.1 (28.7)	0.44	0.11	0.57
$\text{YBa}_2\text{Cu}_3\text{O}_{7-0.18}\text{Cl}_{0.13}$	25.1 (28.9)	10.1 (28.8)	0.68	0.10	0.56

<sup>a</sup> Halide contents of the samples thermally treated in He at 710°C for 0.5 h.

<sup>b</sup> Weight losses were estimated based on the changes in  $\text{Cu}^{3+}$  content.

<sup>c</sup> Values in parentheses were obtained after the thermally treated sample was exposed to an oxygen flow 20 ml min<sup>-1</sup> at the same temperature for 0.5 h.

TABLE 5

Catalytic Performance of  $\text{YBa}_2\text{Cu}_3\text{O}_{7-0.28}$ ,  $\text{YBa}_2\text{Cu}_3\text{O}_{7-0.21}\text{F}_{0.16}$ , and  $\text{YBa}_2\text{Cu}_3\text{O}_{7-0.18}\text{Cl}_{0.13}$  in a  $\text{C}_2\text{H}_6$  or  $\text{C}_2\text{H}_6/\text{O}_2$  Pulse after Being Thermally Treated in He, Respectively, at 500, 610, and 710°C for 0.5 h

Catalyst	500°C <sup>a</sup>		610°C <sup>a</sup>		710°C <sup>a</sup>	
	C <sub>2</sub> H <sub>6</sub> Conv. (%)	C <sub>2</sub> H <sub>4</sub> Sel. (%)	C <sub>2</sub> H <sub>6</sub> Conv. (%)	C <sub>2</sub> H <sub>4</sub> Sel. (%)	C <sub>2</sub> H <sub>6</sub> Conv. (%)	C <sub>2</sub> H <sub>4</sub> Sel. (%)
YBa <sub>2</sub> Cu <sub>3</sub> O <sub>7-0.28</sub>	17.4 <sup>b</sup> (18.9) <sup>c</sup>	14.1 (15.6)	30.4 (34.6)	36.7 (32.8)	56.2 (54.7)	63.1 (46.8)
YBa <sub>2</sub> Cu <sub>3</sub> O <sub>7-0.21</sub> F <sub>0.16</sub>	5.6 (7.9)	18.8 (22.7)	62.6 (66.3)	75.1 (75.6)	86.4 (87.1)	79.1 (80.6)
YBa <sub>2</sub> Cu <sub>3</sub> O <sub>7-0.18</sub> Cl <sub>0.13</sub>	6.4 (8.8)	20.9 (25.6)	63.4 (65.8)	66.2 (67.4)	94.2 (89.6)	74.6 (68.2)

<sup>a</sup>Temperature for thermal treatment and reactant pulsing.

<sup>b</sup>In a pulse of C<sub>2</sub>H<sub>6</sub>.

<sup>c</sup>Values in parentheses were obtained in a pulse of C<sub>2</sub>H<sub>6</sub>/O<sub>2</sub> (molar ratio = 2/1).

thermal treatment temperatures were at or below 710°C, the behaviors of C<sub>2</sub>H<sub>6</sub> conversions and C<sub>2</sub>H<sub>4</sub> selectivities in the C<sub>2</sub>H<sub>6</sub>- and C<sub>2</sub>H<sub>6</sub>/O<sub>2</sub>-pulsing experiments were rather similar.

#### <sup>18</sup>O<sub>2</sub> Isotope, Ethane, and Carbon Monoxide Pulsing Studies

We conducted <sup>18</sup>O<sub>2</sub>, C<sub>2</sub>H<sub>6</sub>, and CO pulsing experiments over YBa<sub>2</sub>Cu<sub>3</sub>O<sub>7-0.21</sub>F<sub>0.16</sub> and YBa<sub>2</sub>Cu<sub>3</sub>O<sub>7-0.18</sub>Cl<sub>0.13</sub> which had been treated under a number of conditions. In the case of pulsing C<sub>2</sub>H<sub>6</sub> over the <sup>18</sup>O<sub>2</sub>-treated catalysts, besides C<sub>2</sub>H<sub>6</sub>, C<sub>2</sub>H<sub>4</sub>, and their fragments, we detected three signals with *m/e* = 20, 19, and 18, corresponding to H<sub>2</sub><sup>18</sup>O, <sup>18</sup>OH, and <sup>18</sup>O, respectively, indicating that surface lattice oxygen <sup>18</sup>O (incorporated in the YBa<sub>2</sub>Cu<sub>3</sub>O<sub>7-δ</sub>X<sub>σ</sub> lattice during <sup>18</sup>O<sub>2</sub>-pulsing) had reacted with C<sub>2</sub>H<sub>6</sub>. In the case of CO pulsing, besides CO and its fragments, we detected a signal with *m/e* = 46, corresponding to CO<sup>18</sup>O; the results also indicate the participation of lattice <sup>18</sup>O in the oxidation of CO.

#### O<sub>2</sub>-TPD and TPR Studies

Figure 6 shows the O<sub>2</sub>-TPD profiles of YBa<sub>2</sub>Cu<sub>3</sub>O<sub>7-0.28</sub> and YBa<sub>2</sub>Cu<sub>3</sub>O<sub>7-δ</sub>X<sub>σ</sub>. There were two desorption peaks in each profile. For the undoped catalyst (Fig. 6(I)), the peaks appeared at ca. 570 and 720°C, corresponding to 101.6 and 32.8 μmol g<sup>-1</sup> of O<sub>2</sub> desorption, respectively. For the five F-doped catalysts (Figs. 6(IIa-e)), with the increase in the amount of incorporated F<sup>-</sup> ions, the temperature of the second peak shifted to lower temperature; the intensity of the first peak diminished (or even disappeared for YBa<sub>2</sub>Cu<sub>3</sub>O<sub>7-0.18</sub>F<sub>0.19</sub> and YBa<sub>2</sub>Cu<sub>3</sub>O<sub>7-0.18</sub>F<sub>0.22</sub>), whereas that of the second peak increased. For the Cl-doped catalyst (Fig. 6(III)), the peaks were at ca. 551 and 678°C, corresponding to 18.8 and 90.6 μmol g<sup>-1</sup> of O<sub>2</sub> desorption, respectively.

Figure 7 shows the TPR profiles of YBa<sub>2</sub>Cu<sub>3</sub>O<sub>7-0.28</sub> and YBa<sub>2</sub>Cu<sub>3</sub>O<sub>7-δ</sub>X<sub>σ</sub>. One can observe that there were two reduction bands in each profile. For YBa<sub>2</sub>Cu<sub>3</sub>O<sub>7-0.28</sub>, there were reductions at ca. 548 and 714°C (Fig. 7(I)). For YBa<sub>2</sub>Cu<sub>3</sub>O<sub>7-δ</sub>F<sub>σ</sub>, with the rise in F content, the intensity of the first band decreased and gradually disappeared for the samples at σ ≥ 0.19, whereas that of the second

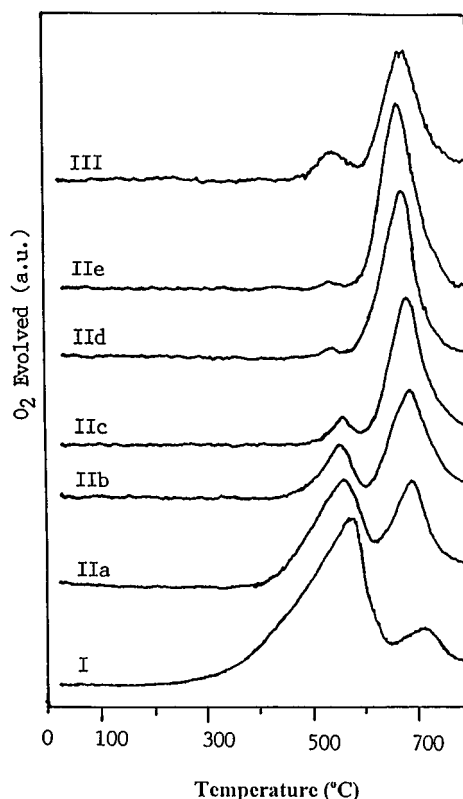


FIG. 6. O<sub>2</sub>-TPD profiles of (I) YBa<sub>2</sub>Cu<sub>3</sub>O<sub>7-0.28</sub>, (IIa-e) YBa<sub>2</sub>Cu<sub>3</sub>O<sub>7-δ</sub>F<sub>σ</sub> (same as IIa-e of Fig. 1), and (III) YBa<sub>2</sub>Cu<sub>3</sub>O<sub>7-0.18</sub>Cl<sub>0.13</sub>.



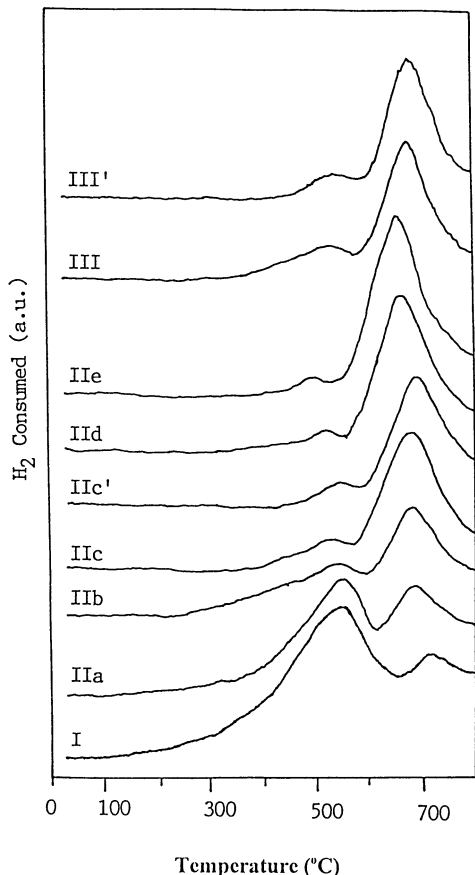


FIG. 7. TPR profiles of (I) fresh  $\text{YBa}_2\text{Cu}_3\text{O}_{7-0.28}$ , (IIa-e) fresh and (IIc) used (40 h of ODE reaction)  $\text{YBa}_2\text{Cu}_3\text{O}_{7-0.21}\text{F}_{0.16}$  (corresponding  $\sigma$  values are 0.10, 0.13, 0.16, 0.19, and 0.22), and (III) fresh and (III') used  $\text{YBa}_2\text{Cu}_3\text{O}_{7-0.18}\text{Cl}_{0.13}$ .

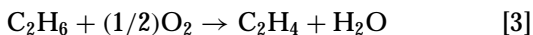
band increased; the reduction temperature of the first band altered only slightly while that of the second band shifted toward lower temperature (Figs. 7(IIa-e)). As for the  $\text{YBa}_2\text{Cu}_3\text{O}_{7-0.18}\text{Cl}_{0.13}$  sample, there were two reduction bands at ca. 534 and 664°C (Fig. 7(III)); the intensities of the two bands were rather similar to those of the  $\text{YBa}_2\text{Cu}_3\text{O}_{7-0.21}\text{F}_{0.16}$  catalyst. After 40 h of ODE reaction, the TPR profiles of the  $\text{YBa}_2\text{Cu}_3\text{O}_{7-0.21}\text{F}_{0.16}$  and  $\text{YBa}_2\text{Cu}_3\text{O}_{7-0.18}\text{Cl}_{0.13}$  samples were rather similar to the fresh samples, respectively (Figs. 7(IIc and IIc') and 7(III and III')). It indicates that the two catalysts were rather intact in the 40 h of on-stream testing.

## DISCUSSION

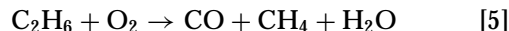
### Catalytic Performance

The oxidation of ethane might proceed via the following reactions:

(i) Selective oxidation:



(ii) incomplete oxidation:



(iii) complete oxidation:



Obviously, compared to reactions [4], [5], and [6], reaction [3] consumes a smaller amount of oxygen. At a similar oxygen conversion (above 90%),  $\text{C}_2\text{H}_6$  conversion and  $\text{C}_2\text{H}_4$  selectivity could increase simultaneously if the incomplete and complete oxidation reactions were reduced. From Figs. 1(I-III), one can observe that with the incorporation of halide ions into the  $\text{YBa}_2\text{Cu}_3\text{O}_{7-\delta}$  lattice,  $\text{C}_2\text{H}_6$  conversion and  $\text{C}_2\text{H}_4$  selectivity increased significantly. Usually, a comparison of  $\text{C}_2\text{H}_4$  selectivities between various catalysts should be based on a similar level of  $\text{C}_2\text{H}_6$  conversion. It is difficult to make such a comparison here because, at a particular  $\text{C}_2\text{H}_6$  conversion, the reaction temperature and  $\text{O}_2$  conversion varied significantly from catalyst to catalyst. Hence, we chose to compare the  $\text{C}_2\text{H}_4$  selectivities and  $\text{C}_2\text{H}_6$  conversions of the catalysts under similar reaction conditions (for example, at 680°C and at ca. 90%  $\text{O}_2$  conversion). On the basis of similar specific surface area (Table 1) and considering the best catalysts in the superconductive perovskite series, we conclude that catalytic performance decreases in the order of  $\text{YBa}_2\text{Cu}_3\text{O}_{7-0.21}\text{F}_{0.16} > \text{YBa}_2\text{Cu}_3\text{O}_{7-0.18}\text{Cl}_{0.13} \gg \text{YBa}_2\text{Cu}_3\text{O}_{7-0.28}$ . Since the deep oxidation of  $\text{C}_2\text{H}_6$  gives off much more heat than the ODE reaction,  $\text{C}_2\text{H}_6$  conversion increased, whereas  $\text{C}_2\text{H}_4$  selectivity decreased over  $\text{YBa}_2\text{Cu}_3\text{O}_{7-0.21}\text{F}_{0.16}$  and  $\text{YBa}_2\text{Cu}_3\text{O}_{7-0.18}\text{Cl}_{0.13}$  with the increase of contact time (Fig. 3). Similar results were obtained when the two catalysts were well dispersed in quartz sand (0.5 g catalyst/5.0 g quartz sand). The results illustrate that the problem of hot spots in the catalyst bed was insignificant, and the excellent performance observed is a result of real catalysis of the F- or Cl-doped perovskite materials.

For the five F-doped catalysts studied, with the increase in the amount of incorporated  $\text{F}^-$ , the nonstoichiometric oxygen, i.e., the oxygen vacancy density, decreased and the  $\text{Cu}^{3+}$  content rose. That the rise in oxygen vacancy density facilitates the total oxidation of hydrocarbons, and the rise in hypervalent B-site cation concentration is beneficial for the selective oxidation of hydrocarbons are known (8). The adjustment of these two opposite effects would generate a perovskite material with the amounts of oxygen vacancy and hypervalent B-site cation regulated for optimal catalytic performance. From the activity data in Figs. 1(II-III) and the  $\delta$  and  $\sigma$  values as well as the  $\text{Cu}^{3+}$  contents in Table 1, one may detect a specific bulk density of oxygen vacancies and a particular  $\text{Cu}^{3+}$  content in the best-performing catalyst in the halide-doped  $\text{YBa}_2\text{Cu}_3\text{O}_{7-\delta}\text{X}_\sigma$  materials. We

suggest that with the incorporation of  $F^-$  or  $Cl^-$  ions into the lattice, there is a decrease in the bulk density of oxygen vacancies and as a result, the complete oxidation reactions are reduced.

As depicted in Table 1, the undoped and halide-doped catalysts are orthorhombic. The inclusion of  $F^-$  or  $Cl^-$  ions in  $YBa_2Cu_3O_{7-\delta}$  did not induce any obvious variation in crystal structure. In other words, the  $YBa_2Cu_3O_{7-\delta}X_\sigma$  catalysts retained a triple-layer oxygen-deficient perovskite structure. The existence of a single-phase orthorhombic layered perovskite  $YBa_2Cu_3O_{7-0.21}F_{0.16}$  or  $YBa_2Cu_3O_{7-0.18}Cl_{0.13}$  means that the two substances are thermally stable at the adopted reaction temperatures (i.e., below  $710^\circ C$ ). Furthermore, there were no significant differences in XRD patterns between the fresh and used (after 40 h of ODE reaction) samples (not shown). The halogen contents of the fresh and used catalysts were rather similar (Table 1). From the lifetime studies (Figs. 2a and 2b), one can realize that the halo-oxide catalysts were stable within a period of 40 h. These results suggested that both  $YBa_2Cu_3O_{7-0.21}F_{0.16}$  and  $YBa_2Cu_3O_{7-0.18}Cl_{0.13}$  are good and durable catalysts for the ODE reaction.

#### Defective Structure and Halogen Content

In the lattice of orthorhombic  $YBa_2Cu_3O_{7-\delta}$  (Fig. 8(II)), the  $Ba^{2+}$  ions are tenfold coordinated by  $O^{2-}$  ions that

form a cuboctahedron with two vertices missing. The  $Y^{3+}$  ion is eightfold coordinated by an approximate cube of  $O^{2-}$  ions. The bond distances and angles for these polyhedra are typical of the species concerned. The copper ions sit in two crystallographically distinct and chemically dissimilar sites. The Cu(1) site at (0, 0, 0) is surrounded by a square planar oxygen configuration; the Cu(2) site at (0, 0, ca. 0.3555) is fivefold coordinated by a square pyramidal arrangement of oxygens. The superconductivity in  $YBa_2Cu_3O_{7-\delta}$  is very sensitive to oxygen stoichiometry (28–32). The unique role played by oxygen has motivated the investigations into the real structure of the anion sublattice of the high-temperature superconductivity (HTSC) material. Compared with the ideal perovskite structure (Fig. 8(I)), there are two principle sets of oxygen vacancies in  $YBa_2Cu_3O_{7-\delta}$  (Fig. 8(II)): one layer of  $O^{2-}$  ions in the (a, b) plane surrounding the  $Y^{3+}$  ion and one line of  $O^{2-}$  ions parallel to the b-axis. The oxygen vacancy density of  $YBa_2Cu_3O_{7-\delta}$  depends mainly upon the conditions adopted for preparation. David *et al.* pointed out that the site of O(3) at (1/2, 0, 0.3788) was not fully occupied ( $92.5 \pm 3.5\%$  occupancy) (12). Garbauskas *et al.* reported that the occupancy of oxygen site O(4) was only 72% in  $YBa_2Cu_3O_{7-0.3}$  and those of O(4) and O(3) sites were, respectively, 92 and 95% in  $YBa_2Cu_3O_{7-0.19}$  (33). With the rise in temperature, the oxygen atoms removed from the structure are exclusively those located at the O(4) sites (34–36); further

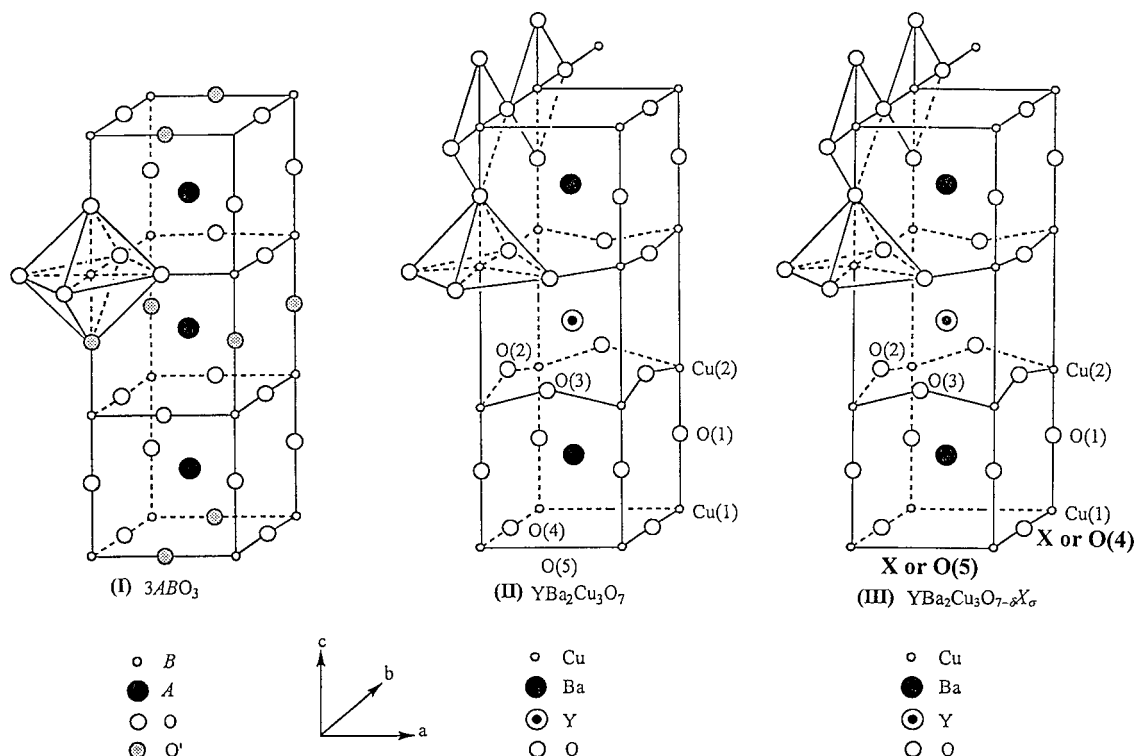


FIG. 8. Schematic structures of (I) perovskite  $ABO_3$ , (II)  $YBa_2Cu_3O_7$ , and (III)  $YBa_2Cu_3O_{7-\delta}X_\sigma$  ( $X = F$  and  $Cl$ ). The atoms O' are the oxygen atoms of perovskite that do not exist in the structure of  $YBa_2Cu_3O_7$ . As a consequence of such an elimination, typical chains are formed on the basal plane of the superconductor, and the atoms Cu(2) assume fivefold pyramidal coordination.

heating at higher temperatures induces more loss of oxygen from the O(4) as well as the O(5) sites at (1/2, 0, 0) until the composition reaches a  $\delta$  value of 1.0; at this stage, a structural transformation from orthorhombic to tetragonal is expected (35, 36). The  $\delta$  value of the oxygen stoichiometry at such a transformation is always around 6.5. In other words, the orthorhombic phase exists over the range of  $0 < \delta \leq 0.5$  and the tetragonal phase over the range of  $0.5 \leq \delta < 1.0$ .

Most authors believe that there are trivalent copper atoms in the superconducting material  $\text{YBa}_2\text{Cu}_3\text{O}_{7-\delta}$  and these trivalent copper atoms can be distinguished from the divalent copper atoms by high-energy spectroscopic techniques such as XPS, XAS, XANES, and XES (37–40). The  $\text{Cu}^{3+}$  ions preferentially occupy the square planar Cu(1) site, a typical feature of  $d^8$  ions (12). Actually, locating  $\text{Cu}^{2+}$  and  $\text{Cu}^{3+}$  ions on the square pyramidal Cu(2) and square planar Cu(1) sites, respectively, yields the stoichiometry  $\text{YBa}_2\text{Cu}_3\text{O}_{7-\delta}$  (12). The shake-up satellites observed in the Cu  $2p_{3/2}$  spectra (Fig. 4) were caused by charge transfer from neighboring oxygen ligands into an empty  $d$ -state of  $\text{Cu}^{2+}$  ion (41). It is expected that the satellite peak due to  $\text{Cu}^{2+}$  ion is the most predominant near the phase transition temperature where the formal oxidation state of copper is +2 and the nonstoichiometric oxygen  $\delta$  is 0.5. When  $\delta < 0.5$ , there are  $\text{Cu}^{2+}$  and  $\text{Cu}^{3+}$  ions in  $\text{YBa}_2\text{Cu}_3\text{O}_{7-\delta}$  and  $\text{YBa}_2\text{Cu}_3\text{O}_{7-\delta}\text{X}_\sigma$ . Since the binding energy of the  $2p$  electron of  $\text{Cu}^{3+}$  ion is theoretically larger than that of  $\text{Cu}^{2+}$  ion (ca. 933.8 eV) or  $\text{Cu}^{2+}$  ion (ca. 932.7 eV) (42), another peak corresponding to  $\text{Cu}^{3+}$  ion should appear. However, we did not observe a well-resolved peak possibly due to  $\text{Cu}^{3+}$  in the XPS spectra. It is possible that the several physical processes involved in Cu photoionization have caused the broadening of the peak on the high energy side. As pointed out by Ihara *et al.* (43), the main peak of Cu  $2p$  for the orthorhombic  $\text{YBa}_2\text{Cu}_3\text{O}_{7-\delta}$  compound could be divided into three contributions attributable to  $\text{Cu}^+$ ,  $\text{Cu}^{2+}$ , and  $\text{Cu}^{3+}$  ions, respectively. It is well known that ligand atoms can exert influence on the binding energy of metal ions (44). In  $\text{YBa}_2\text{Cu}_3\text{O}_{7-\delta}\text{X}_\sigma$ , the ligand atoms of copper are different from those in  $\text{YBa}_2\text{Cu}_3\text{O}_{7-\delta}$ . The incorporation of F or Cl atoms into the  $\text{YBa}_2\text{Cu}_3\text{O}_{7-\delta}$  lattice caused the Cu  $2p_{3/2}$  peak to shift to higher binding energy (Fig. 4).

For the  $\text{YBa}_2\text{Cu}_3\text{O}_{7-\delta}\text{X}_\sigma$  catalysts, the halide ions replaced some of the  $\text{O}^{2-}$  ions or occupy a number of oxygen vacancies. If a  $\text{F}^-$  or  $\text{Cl}^-$  ion replaces an  $\text{O}^{2-}$  ion, in order to maintain electroneutrality, the oxidation state of an adjacent copper cation has to drop from  $\text{Cu}^{3+}$  to  $\text{Cu}^{2+}$ ; if a halide ion occupies an oxygen vacancy, it would cause the oxidation state of an adjacent copper cation to rise from  $\text{Cu}^{2+}$  to  $\text{Cu}^{3+}$ . From Table 1, one may observe that the introduction of  $\text{F}^-$  or  $\text{Cl}^-$  ions into  $\text{YBa}_2\text{Cu}_3\text{O}_{7-\delta}$  caused the  $\text{Cu}^{3+}$  contents to increase rather than to decrease. It demonstrates that the halide ions have occupied a certain amount of oxygen vacancies. Since oxygen sites O(4), O(5), and O(3) are not fully occupied (12),  $\text{F}^-$  or  $\text{Cl}^-$  ions could enter these

oxygen sites. The pioneering work of Ovshinsky *et al.* (17) has given impetus to the investigation of the consequences of anion isomorphism in HTSCs. Adopting different preparation and characterization methods, many researchers believed the plausibility of the partial substitution of oxygen in  $\text{YBa}_2\text{Cu}_3\text{O}_{7-\delta}$  by halogen atoms (45–53). It is important to confirm the presence and location of halogen atoms in the crystal lattice. All the results of a neutron-diffraction pattern analysis of fluorinated  $\text{YBa}_2\text{Cu}_3\text{O}_{7-\delta}$  by LaGraff *et al.* (45) and Perrin *et al.* (46) and the anomalous scattering and EXAFS studies by Nemudry *et al.* (47) as well as the angular scanning topography and precision diffractometry studies by Ossipyan *et al.* (48) manifest that the incorporated halogen atoms occupy the vacant oxygen positions in the Cu(1) plane. Taking into consideration that the  $\text{Cu}^{3+}$  ion is located in the position of Cu(1) site (12), we propose that the halide ions should dwell in the sites of O(4) and O(5) (Fig. 8(III)). When the amount of  $\text{F}^-$  ions introduced is in excess of the amount of oxygen vacancies available, some of the  $\text{F}^-$  ions replace a certain amount of  $\text{O}^{2-}$  ions, leading to a decrease in the oxidation state of copper. Therefore, it is understandable that with the rise in F content, the  $\text{Cu}^{3+}$  content increased slightly. Taking into account the fact that the  $\text{O}^{2-}$  (radius, 1.40 Å (54)) and  $\text{F}^-$  (radius, 1.38 Å (54)) ions are similar in size whereas the  $\text{Cl}^-$  (radius, 1.81 Å (54)) ions are larger than the  $\text{O}^{2-}$  ions, the  $\text{F}^-$  ions would enter into the  $\text{YBa}_2\text{Cu}_3\text{O}_{7-\delta}$  lattice more readily than the  $\text{Cl}^-$  ions and the embedding of  $\text{Cl}^-$  ions might induce the enlargement of the  $\text{YBa}_2\text{Cu}_3\text{O}_{7-\delta}$  lattice.

From the O 1s XPS spectra, one can observe that the O 1s binding energy (529–530 eV) of the lattice oxygen in  $\text{YBa}_2\text{Cu}_3\text{O}_{7-0.21}\text{F}_{0.16}$  and  $\text{YBa}_2\text{Cu}_3\text{O}_{7-0.18}\text{Cl}_{0.13}$  was 0.7–1.0 eV higher than that (528.4 eV) in  $\text{YBa}_2\text{Cu}_3\text{O}_{7-0.28}$  (Fig. 5). Due to the electronegativity of F (3.98) and Cl (3.16) (55), the inclusion of F or Cl in  $\text{YBa}_2\text{Cu}_3\text{O}_{7-\delta}$  would cause the valence electron density of  $\text{O}^{2-}$  to decrease and the O 1s binding energy of  $\text{O}^{2-}$  to rise (Fig. 5). It means that the presence of F or Cl in the triple-layer perovskite lattice would weaken the copper–oxygen bonds. Since  $\text{Cl}^-$  ions are larger than the  $\text{O}^{2-}$  ions in size, fixing  $\text{Cl}^-$  ions in  $\text{YBa}_2\text{Cu}_3\text{O}_{7-\delta}$  would cause the crystal lattice to enlarge. Based on the XRD results, the orthorhombic lattice parameters,  $a$ ,  $b$ , and  $c$ , were estimated to be, respectively, 3.8188, 3.8836, and 11.6754 Å for  $\text{YBa}_2\text{Cu}_2\text{O}_{7-0.28}$  and 3.8326, 3.8967, and 11.6764 Å for  $\text{YBa}_2\text{Cu}_2\text{O}_{7-0.18}\text{Cl}_{0.13}$ . That means the introduction of  $\text{Cl}^-$  ions would weaken the coulombic force between a copper cation and an  $\text{O}^{2-}$  anion. As a result, lattice  $\text{O}^{2-}$  would become more active. In other words, the inclusion of  $\text{F}^-$  or  $\text{Cl}^-$  ions in  $\text{YBa}_2\text{Cu}_3\text{O}_{7-\delta}$  enhances the activity of the lattice oxygen. The increase in  $\text{C}_2\text{H}_4$  selectivity over the halide-doped  $\text{YBa}_2\text{Cu}_3\text{O}_{7-\delta}\text{X}_\sigma$  catalysts (Figs. 1(II–III)) is supporting evidence for this viewpoint.

From Table 1 and Fig. 1, one can see that among the five F-doped catalysts, with the increase in F content, the

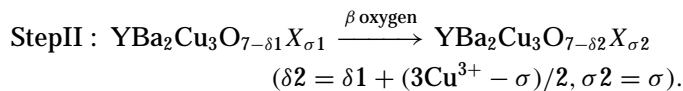
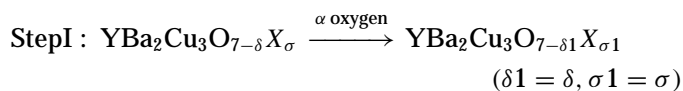
amounts of nonstoichiometric oxygen and  $C_2H_6$  conversion decreased whereas the  $Cu^{3+}$  content and  $C_2H_4$  selectivity increased. When the nonstoichiometric oxygen reached 0.05, the F-containing catalyst showed the best catalytic performance. It indicates that a suitable oxygen nonstoichiometry is necessary for good activity. On the other hand, as stated above, the incorporation of F (a strong oxidizing agent) in  $YBa_2Cu_3O_{7-\delta}$  induced the rise in  $Cu^{3+}$  content and enhanced the activity of lattice oxygen which is responsible for the selective oxidation of  $C_2H_6$  to  $C_2H_4$ ; the redox ability of the catalyst was strengthened as a result. Hence, the presence of more F in the lattice is beneficial to the enhancement of  $C_2H_4$  selectivity. However, an excessive amount of F in the lattice inevitably caused the oxygen nonstoichiometry to decrease or even the destruction of the crystalline structure of Y-Ba-Cu-O ceramics due to its partial decomposition (56), and the result was a reduction in  $C_2H_6$  conversion. Therefore, a suitable fluorine content is also needed. A proper balance of the two opposite effects would result in a catalyst of good performance. Apparently, in this study, the values of 0.05 for oxygen nonstoichiometry and ca. 27% for  $Cu^{3+}$  content in  $YBa_2Cu_3O_{7-\delta}X_\sigma$  are most suitable for the ODE reaction.

### Active Oxygen Species

The nature of oxygen adspecies and their relative concentrations on a catalyst surface have direct influence on the catalytic performance. Most researchers believe that among various oxygen species on/in perovskite-type oxide catalysts,  $O^-$  is accountable for the total oxidation and lattice  $O^{2-}$  close to the surface is responsible for the selective oxidation of hydrocarbons (57–59). In the ODE and OCM reactions, however,  $O_2^{\delta-}$  ( $0 < \delta < 1$ ),  $O_2^-$ ,  $O_n^{2-}$  ( $1 < n < 2$ ), and  $O_2^{2-}$  species are claimed to participate in the selective oxidation of ethane to ethene (60–66), whereas  $O^-$  species are prone to induce ethane deep oxidation (67). Kaliaguine *et al.* (68) analyzed the products formed in exposing the UV-irradiated  $V_2O_5/SiO_2$  or  $TiO_2$  catalyst to  $C_2H_6$ , and found that no  $C_2H_4$  was generated in the reaction of  $O^-$  species with  $C_2H_6$ . Aika and Lunsford (69) proposed that  $O^-$  species on MgO abstracted a hydrogen atom from  $C_2H_6$  to form an ethyl radical, which then reacted with  $O^{2-}$  species on MgO to give surface ethoxide ( $C_2H_5O^-$ ) or lost another hydrogen atom to generate a small amount of  $C_2H_4$  at 25°C. Subsequent decomposition of ethoxide above 300°C produced a larger amount of  $C_2H_4$ . Based on the investigation on various oxygen species formed on MgO-based catalysts (69–73), Lunsford *et al.* concluded that the reactivity of these oxygen species toward hydrocarbons follows the order of  $O^- \gg O_3^- \gg O_2^{2-} > O_2^- > O^{2-}$ . It is generally accepted that in the conversion of hydrocarbons,  $O^-$  species foment total oxidation, whereas  $O^{2-}$  species induce selective oxidation (57–59, 74).

The  $\alpha$  and  $\beta$  desorption peaks in  $O_2$ -TPD chromatograms are known characteristics of most perovskites. The former is due to oxygen accommodated in oxygen vacancies (8, 75); this type of dissociatively adsorbed species is believed to be responsible for the complete oxidation of hydrocarbons (57, 58). As for  $\beta$  desorption, the oxygen can be associated with the partial reduction of B-site cations by lattice oxygen (8), and such oxygen is reckoned to be responsible for the selective oxidation of hydrocarbons (57, 58). The complete substitution of Sr for La in  $La_{1-x}Sr_xFeO_{3-\delta}$  leads to the increase in oxygen vacancies; consequently, the amount of  $\alpha$  oxygen is increased and the ability for complete oxidation strengthened. However, with the introduction of halide ions into the  $SrFeO_{3-\delta}$  lattice, the drop in oxygen vacancy density (due to occupation by the halide ions) means a decrease in  $\alpha$  oxygen density and a rise in selective oxidation ability (19). In the  $YBa_2Cu_3O_{7-\delta}$  and  $YBa_2Cu_3O_{7-\delta}X_\sigma$  catalysts,  $O^-$  species adsorbed at oxygen vacancies abstracted a hydrogen atom from  $C_2H_6$  to form a  $C_2H_5$  radical and then a lattice  $O^{2-}$  reacted with the  $C_2H_5$  radical to generate a  $C_2H_5O^-$  species which decomposes to give  $C_2H_4$ . It is clear that an excessive amount of  $O^-$  species would lead to  $C_2H_6$  and  $C_2H_4$  deep oxidation, and too low an activity of lattice oxygen would hinder the formation of  $C_2H_5O^-$ ; both are factors unfavorable for the ODE reaction. With a suitable amount of oxygen vacancies and enhanced lattice oxygen activity,  $YBa_2Cu_3O_{7-0.21}F_{0.16}$  and  $YBa_2Cu_3O_{7-0.18}Cl_{0.13}$  showed the best catalytic performance.

By determining the exact oxygen composition of  $La_{1-x}Sr_xCoO_{3-\delta}$  ( $x = 0-1$ ) before and after the respective desorption peaks, Yamazoe *et al.* pointed out that a certain amount of  $Co^{4+}$  ion was actually induced by the oxygen dissociatively adsorbed at oxygen vacancies (76). Generally speaking, only after calcination in an  $O_2$ -containing atmosphere would the oxygen vacancies in a catalyst be occupied by dissociatively adsorbed oxygen ( $O^-$ ). In the calcined  $YBa_2Cu_3O_{7-\delta}X_\sigma$  catalysts, some  $Cu^{3+}$  ions were formed due to the occupancy of oxygen vacancies by  $O^-$ . The detection of the signal at ca. 531 eV O 1s binding energy (Figs. 5(I–III)) indicated the presence of  $O^-$  species in these catalysts. These results demonstrate that there were  $O^-$  species accommodated in the oxygen vacancies, driving the  $Cu^{3+}$  content to rise. As halide leaching was insignificant (Tables 1 and 4), we consider that the weight losses observed in the TGA studies were due to the desorption of oxygen species via two steps:



From Table 3, one may ascribe the weight losses below

TABLE 6

The Compositions of  $\text{YBa}_2\text{Cu}_3\text{O}_{7-0.28}$ ,  $\text{YBa}_2\text{Cu}_3\text{O}_{7-0.21}\text{F}_{0.16}$ , and  $\text{YBa}_2\text{Cu}_3\text{O}_{7-0.18}\text{Cl}_{0.13}$  after Step I at  $610^\circ\text{C}$  and Step II at  $710^\circ\text{C}$ 

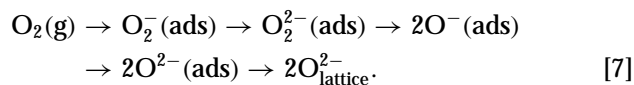
Catalyst	Step I (at $610^\circ\text{C}$ )				Step II (at $710^\circ\text{C}$ )			
	Cu <sup>3+</sup> Content (mol%)	$\delta 1$	$\sigma 1$	O <sub>2</sub> Evolved (wt%)	Cu <sup>3+</sup> Content (mol%)	$\delta 2$	$\sigma 2$	O <sub>2</sub> Evolved (wt%)
$\text{YBa}_2\text{Cu}_3\text{O}_{7-0.28}$	14.9 (14.7) <sup>a</sup>	0.28 (0.28)	— (—)	0.65 (0.66)	9.6 (9.2)	0.36 (0.36)	— (—)	0.19 (0.20)
$\text{YBa}_2\text{Cu}_3\text{O}_{7-0.21}\text{F}_{0.16}$	25.0 (24.9)	0.20 (0.21)	0.16 (0.16)	0.10 (0.11)	9.5 (9.1)	0.44 (0.44)	0.16 (0.16)	0.56 (0.57)
$\text{YBa}_2\text{Cu}_3\text{O}_{7-0.18}\text{Cl}_{0.13}$	25.7 (25.8)	0.18 (0.18)	0.13 (0.13)	0.11 (0.10)	10.9 (10.1)	0.40 (0.41)	0.13 (0.13)	0.53 (0.56)

Note. Also listed are the O<sub>2</sub> evolved in both steps.

<sup>a</sup> Values in parentheses were estimated according to the data obtained in thermal treatments.

$610^\circ\text{C}$  over these catalysts to the desorption of  $\alpha$  oxygen (8) via Step I and those between 610 and  $800^\circ\text{C}$  to the desorption of lattice ( $\beta$ ) oxygen (77) via Step II. For all the catalysts, the weight losses were rather close to those due to the desorption of O<sup>-</sup> located in oxygen vacancies (all the oxygen vacancies were presumably occupied by O<sup>-</sup>) below  $610^\circ\text{C}$ , whereas between 610 and  $800^\circ\text{C}$ , the weight loss values were less than those estimated based on partial Cu<sup>3+</sup> reduction. Among the F-doped catalysts, with the increase in fluoride ion content, the amounts of desorbed  $\alpha$  oxygen decreased, whereas those of  $\beta$  oxygen increased. It indicates that the addition of fluoride ions enhanced the activity of lattice O<sup>2-</sup>. It can be observed that the  $\text{YBa}_2\text{Cu}_3\text{O}_{7-0.21}\text{F}_{0.16}$  and  $\text{YBa}_2\text{Cu}_3\text{O}_{7-0.18}\text{Cl}_{0.13}$  catalysts that performed the best had similar weight losses in the two temperature ranges. Obviously, the weight losses in the halo-oxide catalysts were quite close to the estimated values, whereas for the undoped catalyst, although the weight loss of 0.74 wt% below  $610^\circ\text{C}$  agreed with the predicted value of  $\alpha$  oxygen, the weight loss of 0.19 wt% between 610 and  $800^\circ\text{C}$  was much less than the predicted figure (0.54 wt%) of  $\beta$  oxygen, indicating that the lattice O<sup>2-</sup> in  $\text{YBa}_2\text{Cu}_3\text{O}_{7-0.28}$  was much less active than those in  $\text{YBa}_2\text{Cu}_3\text{O}_{7-0.21}\text{F}_{0.16}$  and  $\text{YBa}_2\text{Cu}_3\text{O}_{7-0.18}\text{Cl}_{0.13}$ . From Table 4, one can observe that in a He atmosphere, most of the O<sup>-</sup> species in  $\text{YBa}_2\text{Cu}_3\text{O}_{7-0.28}$  desorbed at  $610^\circ\text{C}$ , resulting in a weight loss of 0.66 wt%, a value rather close to the theoretical value (0.68 wt%) of Step I; and there was a noticeable decrease in Cu<sup>3+</sup> content. Between 610 and  $710^\circ\text{C}$ , the Cu<sup>3+</sup> content decreased by ca. 37% and the weight loss was 0.20 wt%. The results indicate that a large extent of weight loss was due to the desorption of  $\alpha$  oxygen and the lattice O<sup>2-</sup> was not active in  $\text{YBa}_2\text{Cu}_3\text{O}_{7-0.28}$ . As for  $\text{YBa}_2\text{Cu}_3\text{O}_{7-0.21}\text{F}_{0.16}$  and  $\text{YBa}_2\text{Cu}_3\text{O}_{7-0.18}\text{Cl}_{0.13}$ , however, with the rise in treatment temperature, the decreases in Cu<sup>3+</sup> content were significant and the weight losses of 0.57 and 0.56 wt% were getting close to the expected values (0.70 and 0.77 wt%) of Step II, respectively. These re-

sults indicate that the introduction of F<sup>-</sup> or Cl<sup>-</sup> ions into  $\text{YBa}_2\text{Cu}_3\text{O}_{7-\delta}$  enhanced the activity of lattice O<sup>2-</sup>. Passing oxygen through the catalysts that had just been thermally treated in He would restore the Cu<sup>3+</sup> contents to the former values (Table 1). The results demonstrate that the oxygen consumed in the ODE reaction could be replenished by the oxygen from the gas phase according to the sequence



From Table 6, one can realize that the Cu<sup>3+</sup> content,  $\delta 1$  (or  $\delta 2$ ),  $\sigma 1$  (or  $\sigma 2$ ), and the amounts of evolved O<sub>2</sub>, via either Step I or Step II, were quite close to those estimated according to the data obtained in thermal treatments. When the treatment temperature was raised from 610 to  $710^\circ\text{C}$ , with the removal of lattice O<sup>2-</sup> from the three catalysts due to the partial reduction of Cu<sup>3+</sup> ions, the oxygen vacancy density increased. When a C<sub>2</sub>H<sub>6</sub> pulse was introduced, respectively, to the three catalysts at  $500^\circ\text{C}$ ,  $\text{YBa}_2\text{Cu}_3\text{O}_{7-0.28}$  showed the highest C<sub>2</sub>H<sub>6</sub> conversion but poorest C<sub>2</sub>H<sub>4</sub> selectivity, confirming that  $\alpha$  oxygen is responsible for the complete oxidation of C<sub>2</sub>H<sub>6</sub> and C<sub>2</sub>H<sub>4</sub>. At 610 or  $710^\circ\text{C}$ , C<sub>2</sub>H<sub>6</sub> conversion and C<sub>2</sub>H<sub>4</sub> selectivity recorded either in a pulse of C<sub>2</sub>H<sub>6</sub> or in a pulse of C<sub>2</sub>H<sub>6</sub>/O<sub>2</sub> increased significantly over the three catalysts, indicating that  $\beta$  oxygen (i.e., lattice oxygen) is accountable for the selective oxidation of C<sub>2</sub>H<sub>6</sub> to C<sub>2</sub>H<sub>4</sub>. The direct evidence for the involvement of  $\text{YBa}_2\text{Cu}_3\text{O}_{7-\delta}\text{X}_\sigma$  lattice oxygen in the reaction with C<sub>2</sub>H<sub>6</sub> or CO is from the isotope <sup>18</sup>O<sub>2</sub>-pulsing experiments. During the study of <sup>18</sup>O-<sup>16</sup>O substitution on  $\text{YBa}_2\text{Cu}_3\text{O}_{7-\delta}$  via gas-exchange, Franck *et al.* found that the O(4), O(5), O(3), and O(2) oxygens are relatively more prone to substitution (78). After thermal desorption of O<sub>2</sub> in He at  $710^\circ\text{C}$ , the <sup>18</sup>O introduced into the system entered into the positions [O(4), O(5), O(3), and/or O(2) sites] previously occupied by lattice oxygen via sequence [7] at  $610^\circ\text{C}$ . The lattice <sup>18</sup>O reacted with C<sub>2</sub>H<sub>6</sub> or CO to generate H<sub>2</sub><sup>18</sup>O or CO<sup>18</sup>O. These

results indicate that the oxygen species evolved at 610–710°C are indeed lattice oxygen in the  $\text{YBa}_2\text{Cu}_3\text{O}_{7-\delta}\text{X}_\sigma$  catalysts. It also implies that via step [7], gaseous  $\text{O}_2$  molecules could replenish a catalyst with lattice oxygen.

The inclusion of  $\text{F}^-$  or  $\text{Cl}^-$  ions in  $\text{YBa}_2\text{Cu}_3\text{O}_{7-0.28}$  gives rise to two effects: (i) the decrease in the amount of oxygen vacancy, i.e., the decrease in  $\alpha$  oxygen concentration; (ii) the rise in  $\text{Cu}^{3+}$  content, i.e., the promotion of  $\beta$  oxygen desorption. As shown in the  $\text{O}_2$ -TPD studies, with the addition of  $\text{F}^-$  or  $\text{Cl}^-$  ions to  $\text{YBa}_2\text{Cu}_3\text{O}_{7-0.28}$ , the  $\alpha$  oxygen peak at ca 500°C decreased, whereas the  $\beta$  oxygen peak increased in intensity (Figs. 6(IIa–e) and 6(III)). It is clear that the concentration and distribution of oxygen species on/in  $\text{YBa}_2\text{Cu}_3\text{O}_{7-0.21}\text{F}_{0.16}$  and  $\text{YBa}_2\text{Cu}_3\text{O}_{7-0.18}\text{Cl}_{0.13}$  were different from those on/in  $\text{YBa}_2\text{Cu}_3\text{O}_{7-0.28}$ . As shown in Fig. 2, the  $\text{YBa}_2\text{Cu}_3\text{O}_{7-0.21}\text{F}_{0.16}$  and  $\text{YBa}_2\text{Cu}_3\text{O}_{7-0.18}\text{Cl}_{0.13}$  catalysts showed high  $\text{C}_2\text{H}_4$  selectivities at the temperatures ranging from 600 to 680°C, coinciding the temperatures for  $\beta$  oxygen desorptions (Figs. 6(IIa–e) and 6(III)). Therefore, we suggest that the oxygen species that desorbed within the 610–710°C range are the active species for the selective oxidation of ethane.

For the undoped  $\text{YBa}_2\text{Cu}_3\text{O}_{7-0.28}$  catalyst, there were two reduction bands: the band at ca. 548°C was much larger in intensity than the band at ca. 714°C (Fig. 7(I)). For the halide-doped  $\text{YBa}_2\text{Cu}_3\text{O}_{7-\delta}\text{X}_\sigma$  catalysts, there were two bands in the TPR profiles, one in the 530–540°C range and the other in the 660–680°C range (Figs. 7(IIa–e) and 7(III)). Compared to the  $\text{O}_2$ -TPD results, we know that the TPR band in the 530–540°C range and the band in the 660–680°C range are due to the reduction of  $\alpha$  and  $\beta$  oxygen species, respectively. These results indicate that after the incorporation of the halide ions into the perovskite lattice, the amount of  $\alpha$  oxygen diminished to extinction while the amount of  $\beta$  oxygen increased. According to the nature of  $\alpha$  and  $\beta$  oxygens, one can deduce that the oxygen vacancy density decreased while the  $\text{Cu}^{3+}$  content rose in the  $\text{YBa}_2\text{Cu}_3\text{O}_{7-\delta}\text{X}_\sigma$  materials. This is in good agreement with the data in Table 1. The reduction temperatures (Figs. 7(IIa–e) and 7(III)) also coincide with the temperatures at which the catalysts performed well (Fig. 1). The TPR profiles of the fresh and the used samples (Figs. 7(IIc and IIc') and 7(III and III')) are rather similar, indicative of good stability of the perovskite-type halo-oxide catalysts.

## CONCLUSIONS

The incorporation of  $\text{F}^-$  or  $\text{Cl}^-$  ions in the  $\text{YBa}_2\text{Cu}_3\text{O}_{7-\delta}$  lattice could significantly enhance the catalytic performance for the selective oxidation of  $\text{C}_2\text{H}_6$  to  $\text{C}_2\text{H}_4$ . We found that orthorhombic triple-layered perovskite-type  $\text{YBa}_2\text{Cu}_3\text{O}_{7-0.21}\text{F}_{0.16}$  and  $\text{YBa}_2\text{Cu}_3\text{O}_{7-0.18}\text{Cl}_{0.13}$  performed the best among the halide-doped  $\text{YBa}_2\text{Cu}_3\text{O}_{7-\delta}$  catalysts. The inclusion of  $\text{F}^-$  or  $\text{Cl}^-$  ions in  $\text{YBa}_2\text{Cu}_3\text{O}_{7-\delta}$  en-

hanced the activity of lattice oxygen. A suitable combination of oxygen nonstoichiometry and  $\text{Cu}^{3+}$  concentration in  $\text{YBa}_2\text{Cu}_3\text{O}_{7-\delta}\text{X}_\sigma$  is required for the best catalytic performance of the catalysts. It is suggested that the  $\text{O}^-$  species adsorbed at oxygen vacancies are responsible for  $\text{C}_2\text{H}_6$  deep oxidation whereas surface and subsurface lattice oxygen species are active for  $\text{C}_2\text{H}_6$  selective oxidation to  $\text{C}_2\text{H}_4$ .

## ACKNOWLEDGMENTS

The work described above was fully supported by a grant from the Research Grants Council of the Hong Kong Special Administration Region, P. R. China (Project No. HKBU 2015/99P). H. X. Dai thanks the HKBU for a Ph.D. studentship.

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